



VUPC Bratislava, Slovak Republic

Stefan Bohacek

Europe



Slovak Republic





VUPC (PPRI) Bratislava

- Headquarter in WestEnd Gate



Second Generation Bioethanol - Advanced
Biofuel
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Slovak Republic

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Second Generation Bioethanol - Advanced Biofuel
Pulp and Paper Research Institute, Bratislava, Slovakia

Beijing, China
October 30-31, 2017



VUPC (PPRI) Bratislava

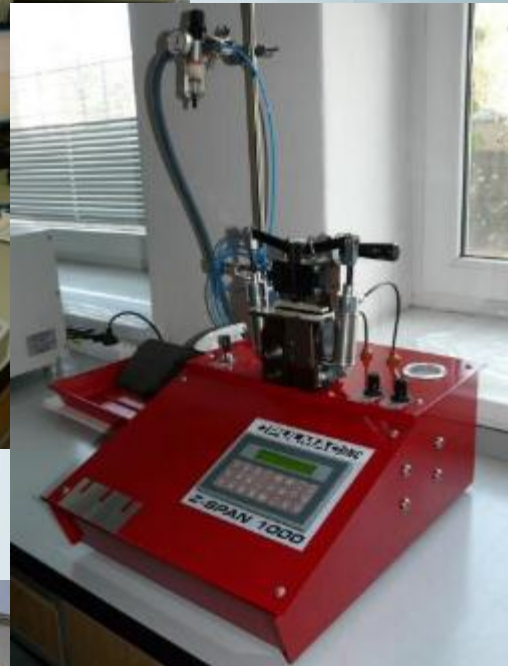
- established in 1947

Main activities :

1. Research and development
2. Process simulation in laboratory scale
3. Technology testing in pilot plant scale
4. Specialty paper and board production
5. Coating and laminating
6. Pulp, paper and board quality testing
7. Technical and economical information services
8. Instrument service, development and production
9. Research activities for Bio-based Industry
10. Smart biodegradable packaging



Well Equipped Laboratories

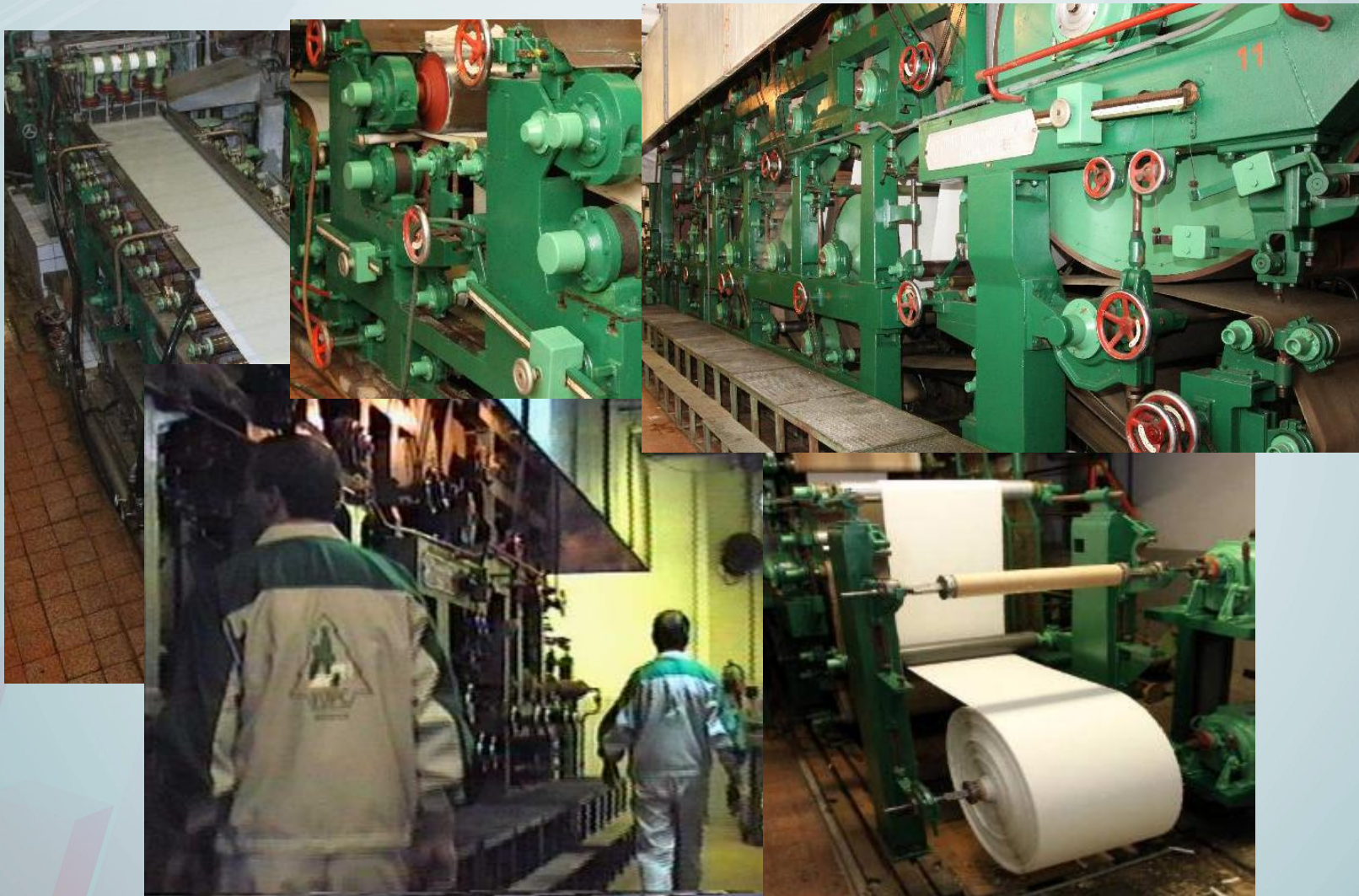


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Universal Pilot Plant Paper Machine with 3 headboxes and in-line sizing press

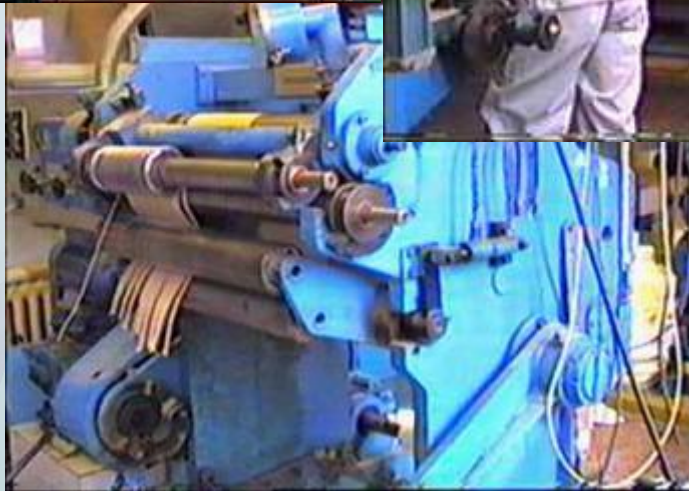
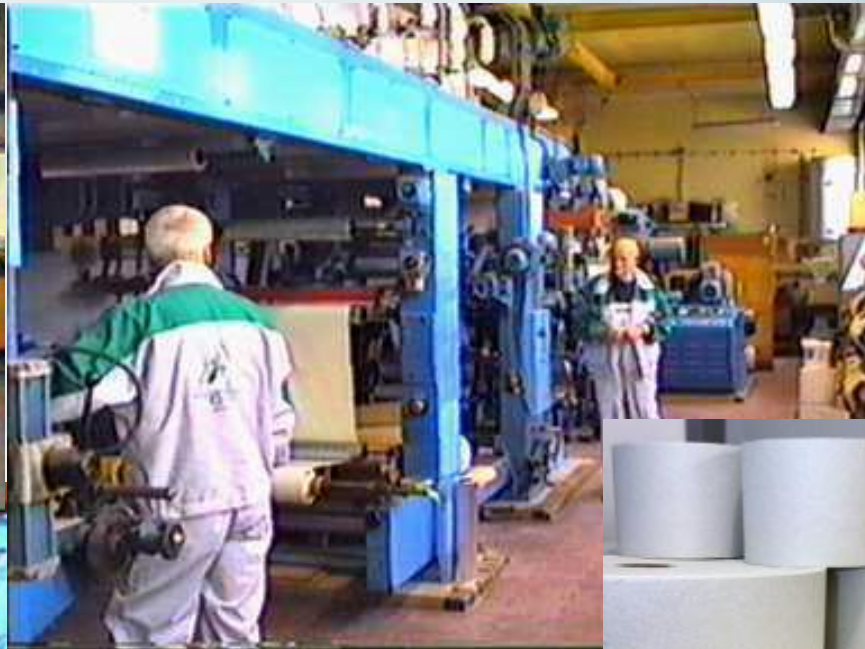
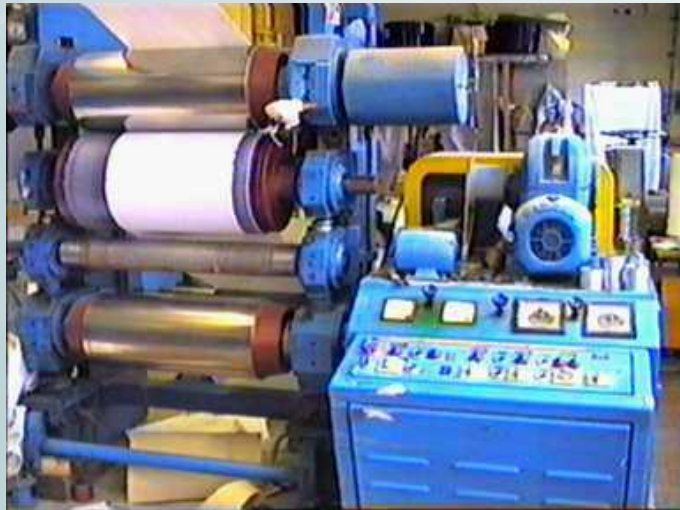


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Pilot Plant Supercalender and Pilot Plant Coating, Laminating and Roll-Slitting Machine



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Research and development activities are oriented to

- cooking technologies
- bleaching technologies
- recycling technologies
- papermaking
- surface treatment
- biofuel production technologies
- wood processing
- process & technology optimisation

More details about these activities you can find on the
website **www.vupc.sk**



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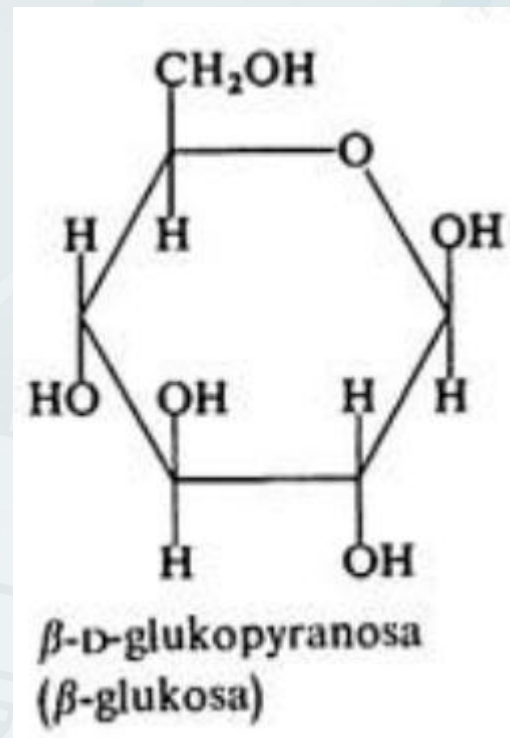
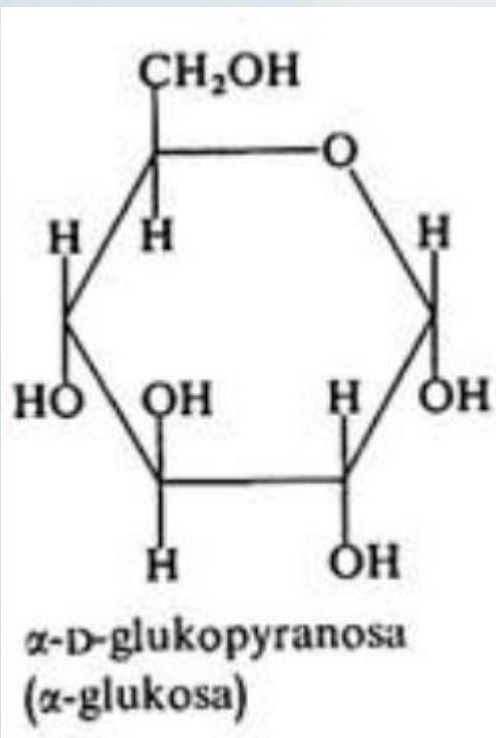
Raw Material: Fast-growing Trees - Paulownia, Softwood, Hardwood, Bamboo ...



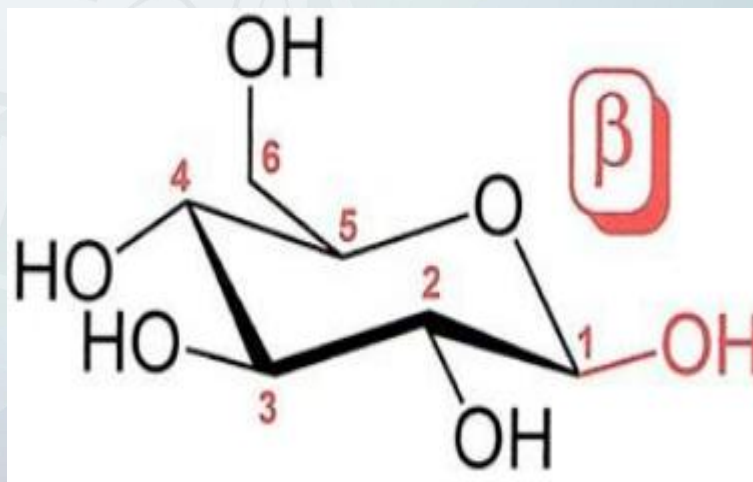
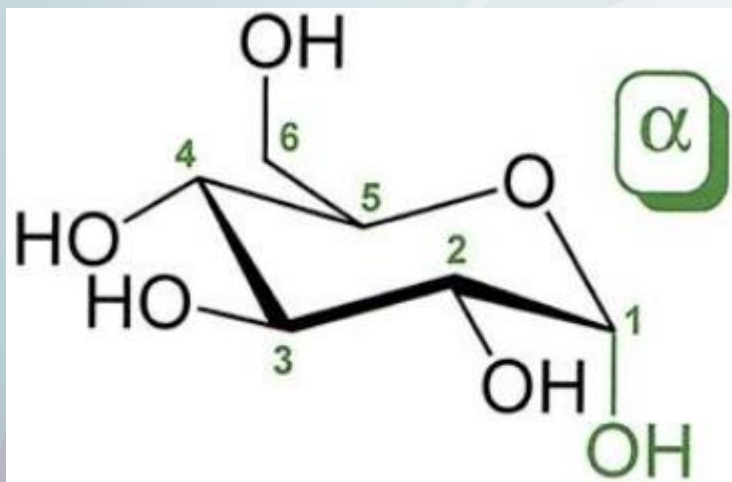


One-year Lignocellulosic Raw Materials: Sugar Cane, Hemp, Industrial Grasses, Arundo Donax...

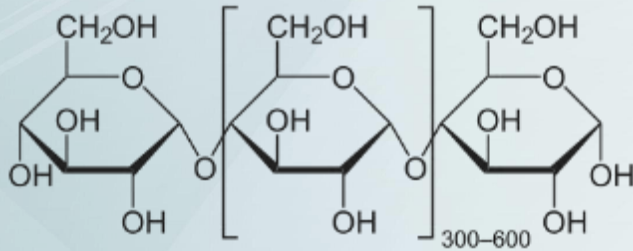




1 different
chemical bond

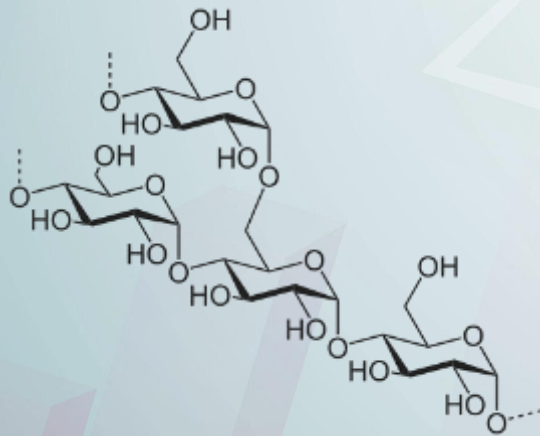


Starch vs. cellulose – molecular sight

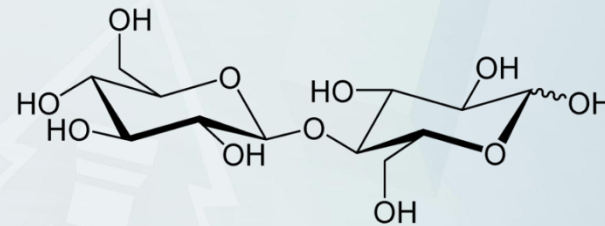


Amylose

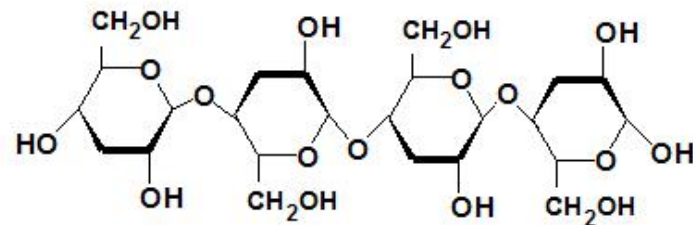
Amorphous Structure



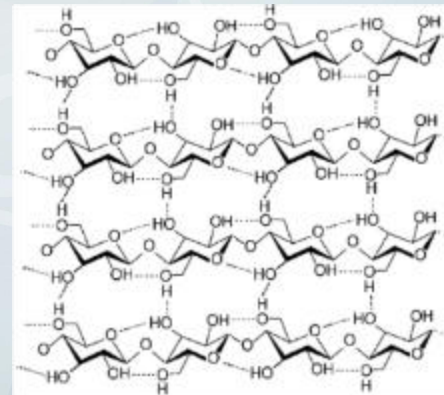
Amylopectin



Cellobiose

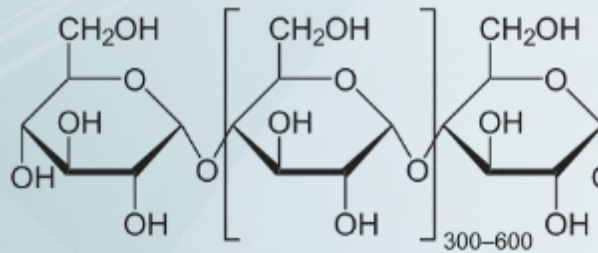


Symmetrical (Crystalline) Structure



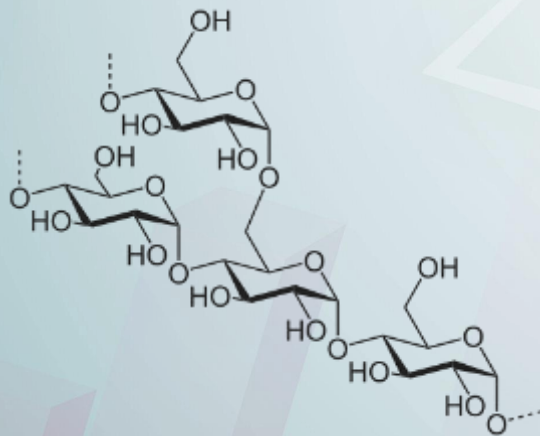
Intermolecular Hydrogen
Bonds

Starch vs. cellulose

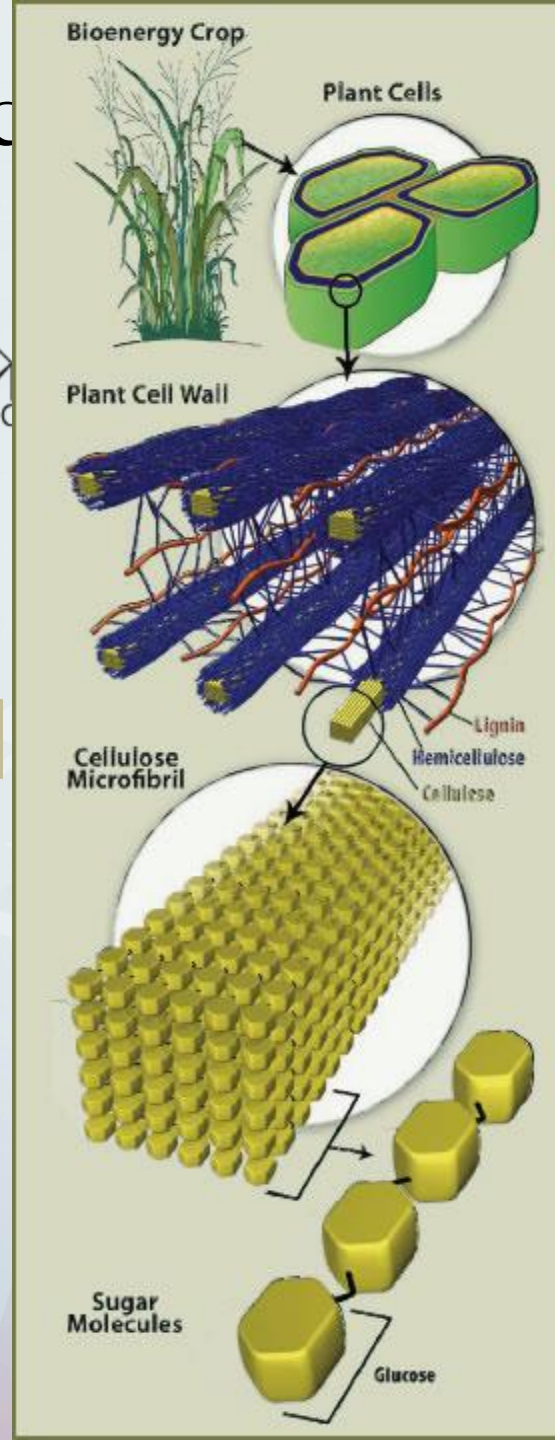


Amylose

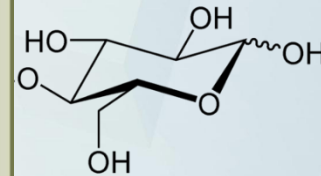
Amorphous Structure



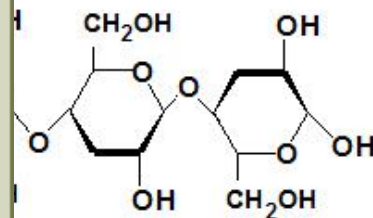
Amylopectin



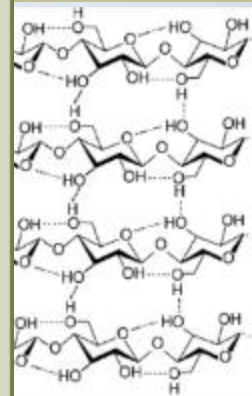
molecular sight



Cellobiose



(crystalline) Structure



molecular Hydrogen Bonds



The Main Goal is Optimisation

- of Lignocellulosic Biomass Pre-treatment
- of Hydrolysis of Lignocellulosic Biomass



Pretreatment procedures

- Cryolysis-cyclic freezing-thawing (patent)
- Frozen mechanical pretreatment (patent)
- Dry mechanical pretreatment (milling in Brabender)
- Wet mechanical pretreatment (milling in Sprout-Valdron)
- Steam explosion
- Extrusion (continuous steam explosion)



Pre-treatment – Cryolysis – Destruction of LCRM by Rapid Deep Freezing and Thawing



Patent application PP50076-2014 was submitted in 2014 „Increasing Accessibility of LC Materials for Hydrolytic Enzymes by Cryolysis During Biofuel Production“



Dry pretreatment of LCM in a laboratory rotary mill Brabender



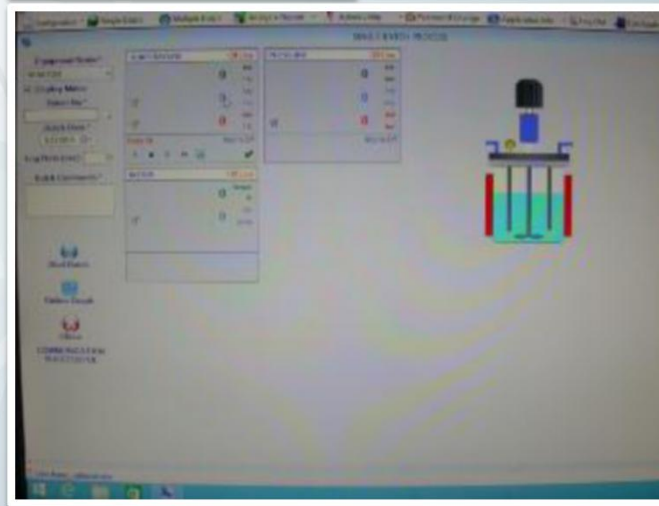


Wet pretreatment of LCM with defibrator Sprout-Valdron





Reactor for Discontinuous Steam Explosion of Impregnated LCRM





Extruder for Continuous Steam Explosion of Impregnated LCM





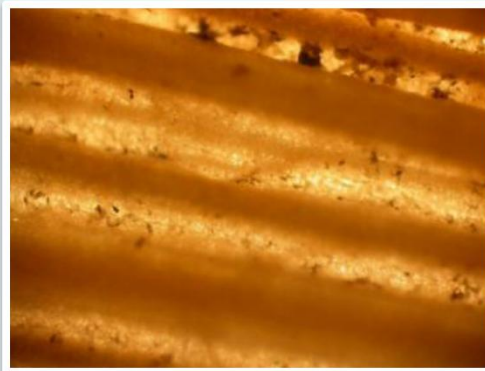
Comparison of enzyme accessibility of LCRM pretreated with mechanic, hydro-mechanic, thermo-hydro-mechanic procedures

(note: dry milling B, cyclic freezing and thawing ZR, wet milling SW, extrusion SE-Ex at 145°C, steam explosion SE at 215°C)

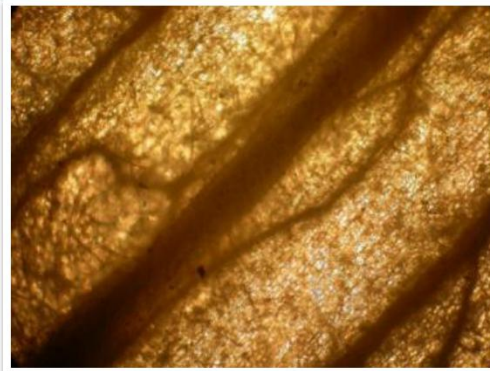


Structural changes in LCM after pretreatment

Cyclic freezing-thawing of LCM

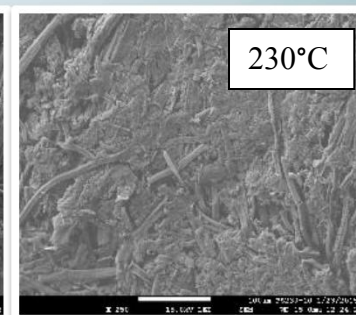
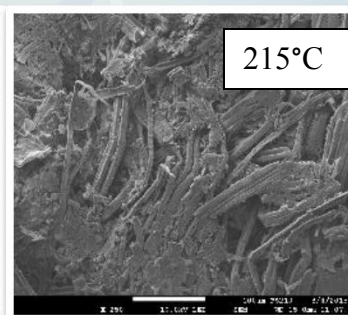
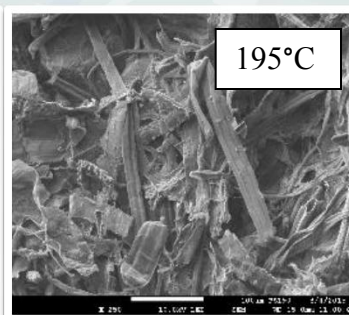
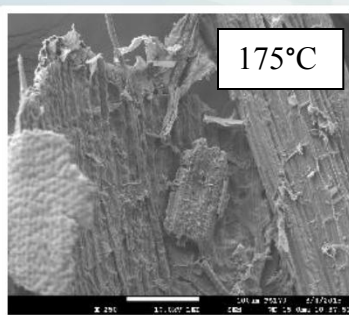
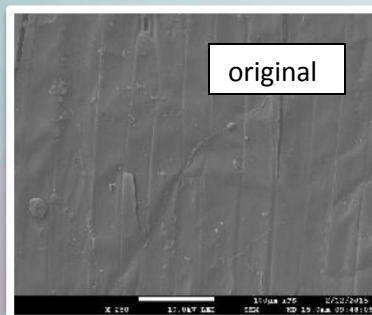


original sample



sample after freezing

Steam explosion treatment of LCM





Steam explosion treatment of LCM

Original LCM

LCM after SE

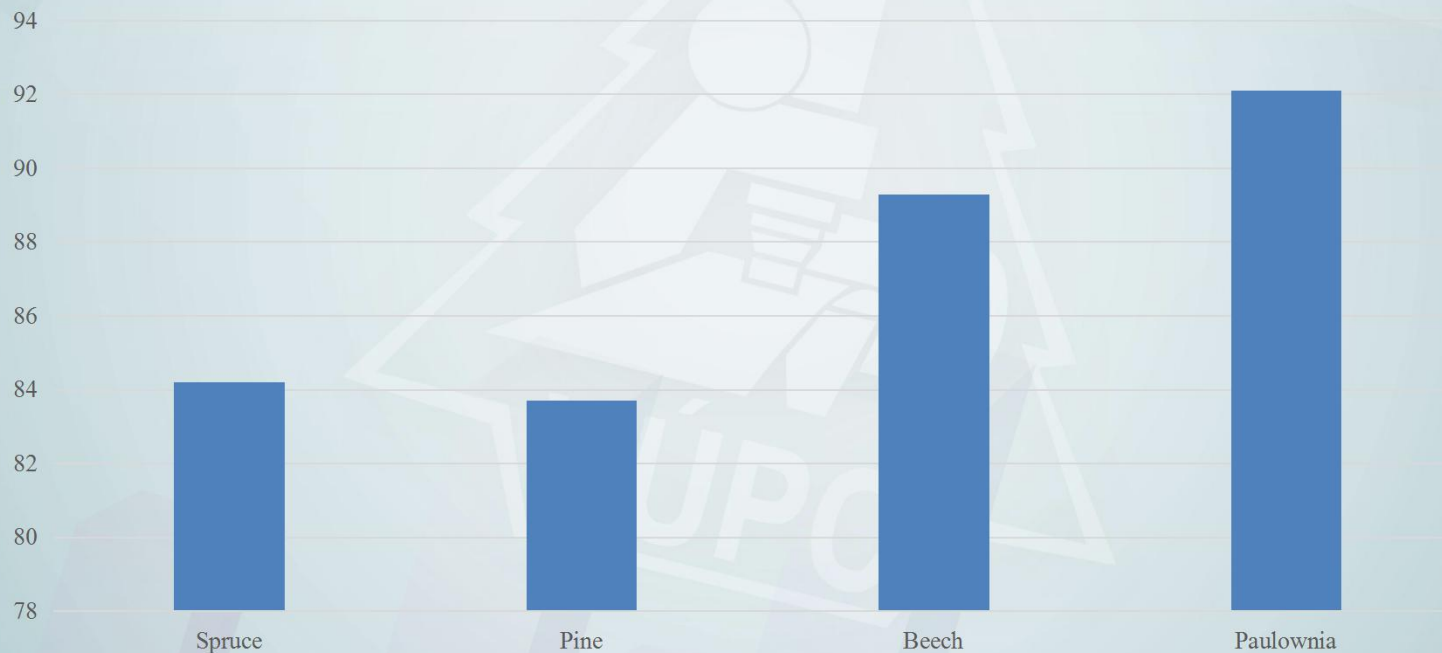




Influence of wood species on enzymatic hydrolysis efficiency of pretreated wood branches and roots

Conversion of cellulose and xylan to monosaccharides during hydrolysis of LCRM pretreated by steam explosion after mechanical pre-treatment

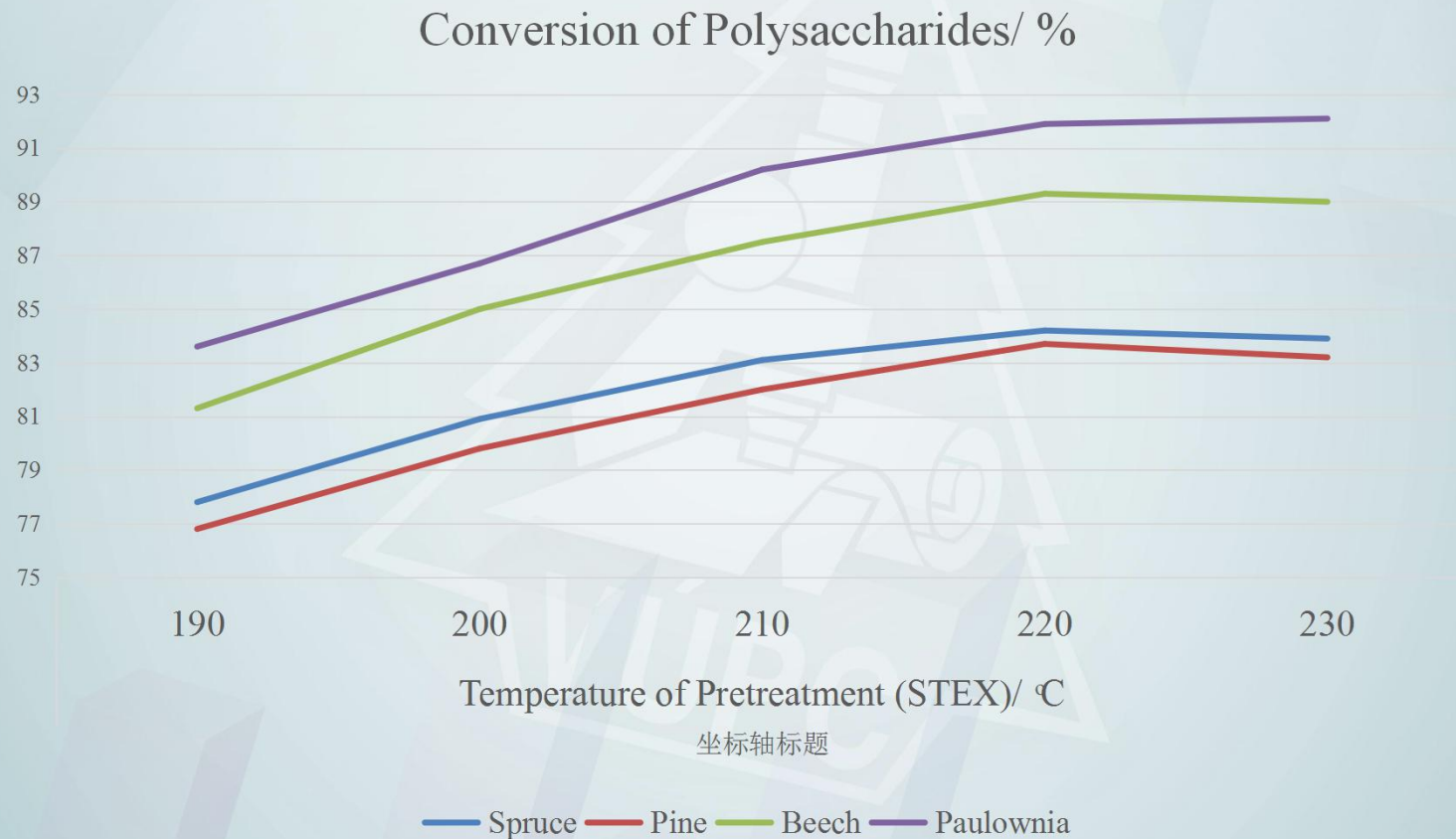
Conversion of Polysaccharides/%



Branches and Roots of Trees (Forest Waste)



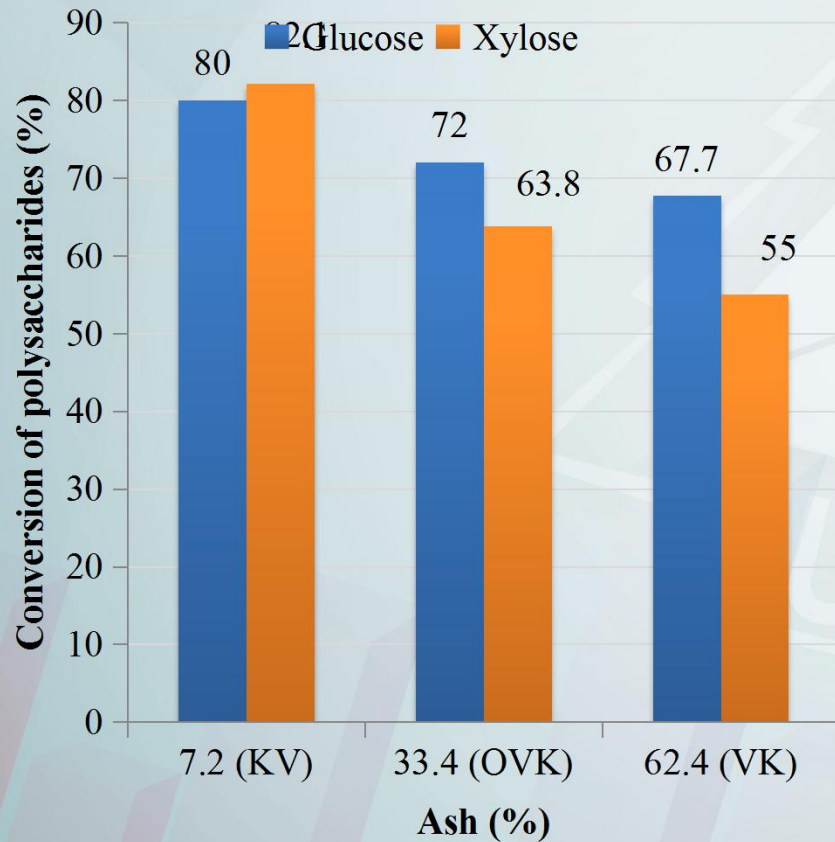
Influence of steam explosion temperature on enzymatic hydrolysis efficiency of pretreated wood branches and roots



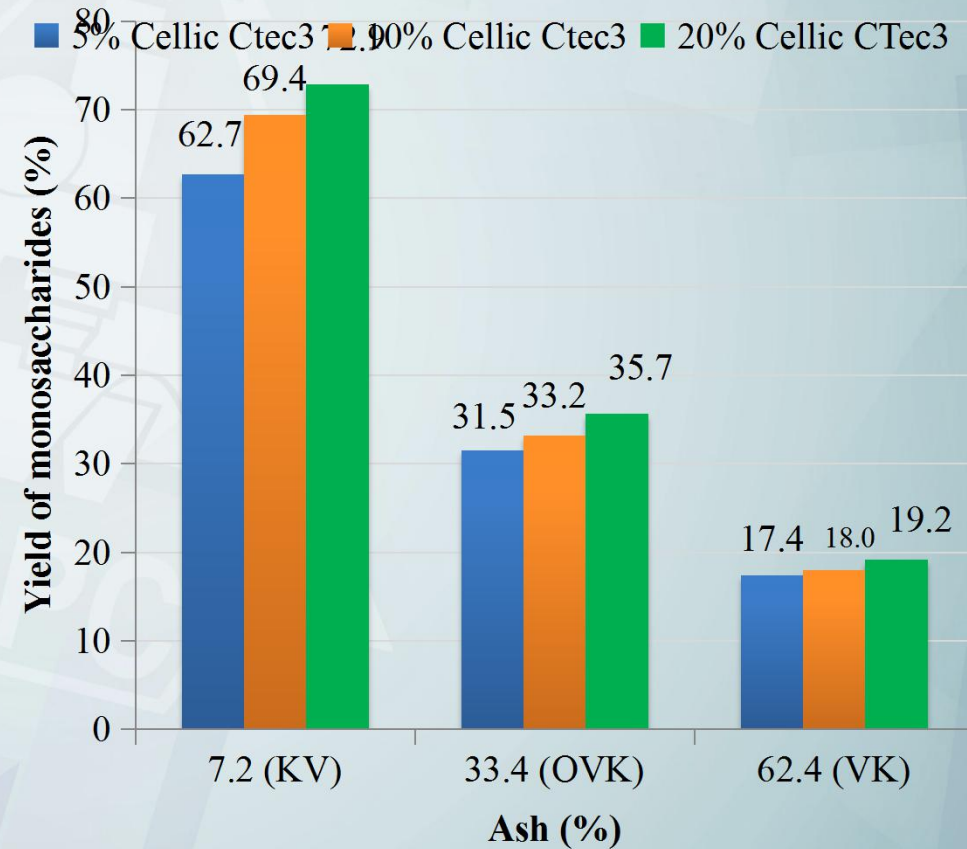


Enzymatic hydrolysis of short fibers from recycled paper treatment(VK) after de-ashing (OVK) and short fibers from pulp treatment (KV)

Conversion of polysaccharides

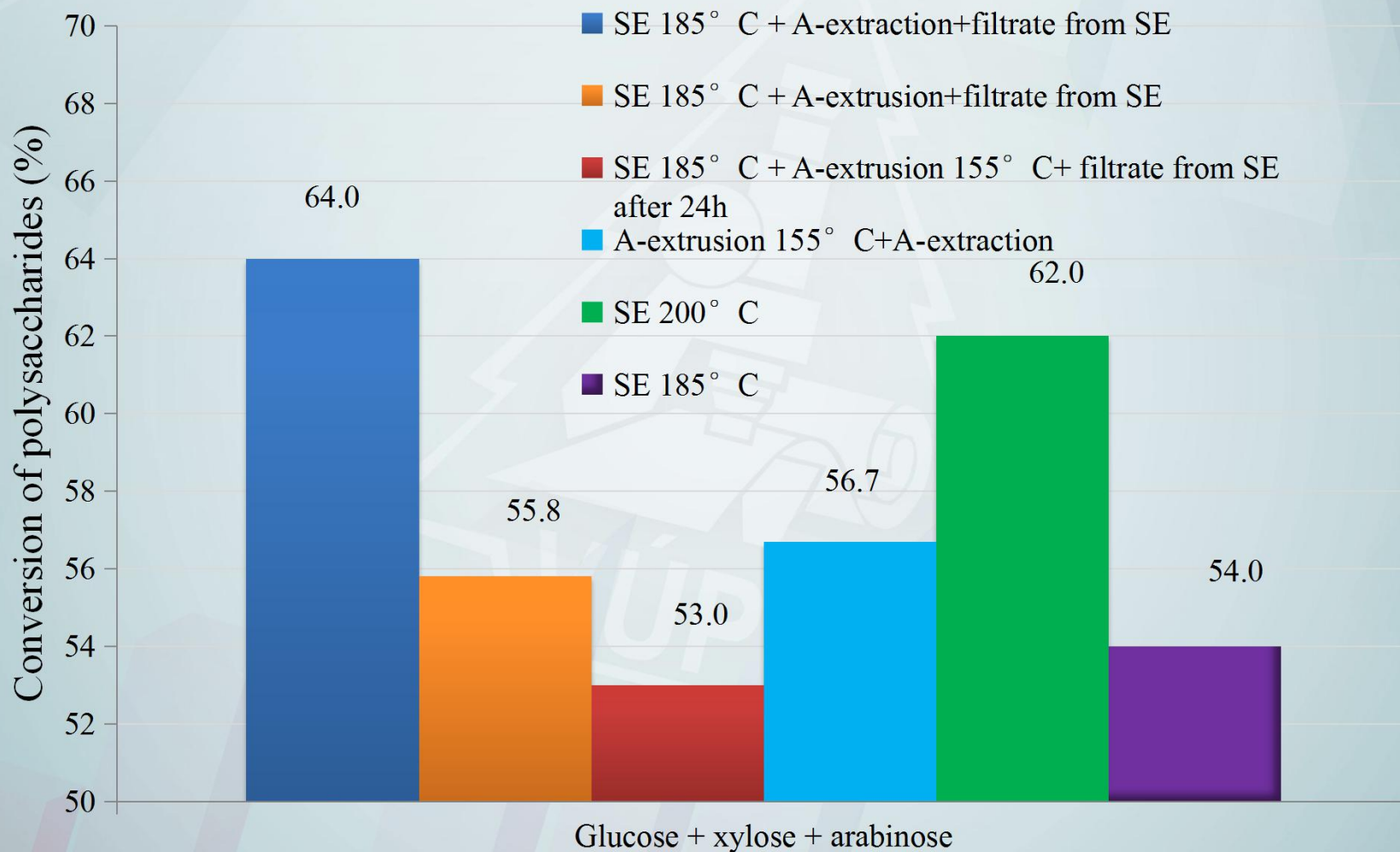


Yield of monosaccharides



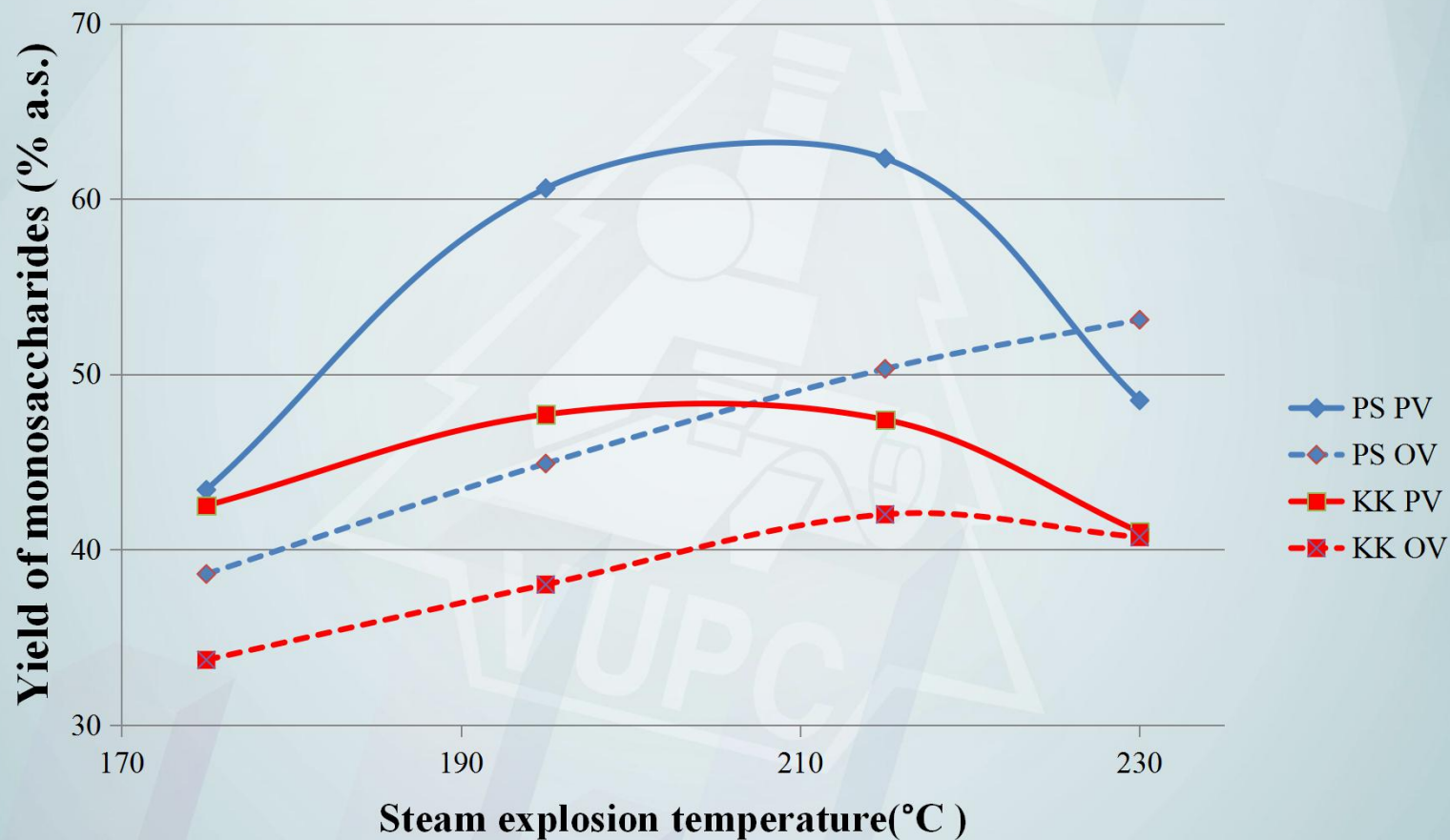


Comparison of conversion of polysaccharides from wheat straw pretreated with various procedures



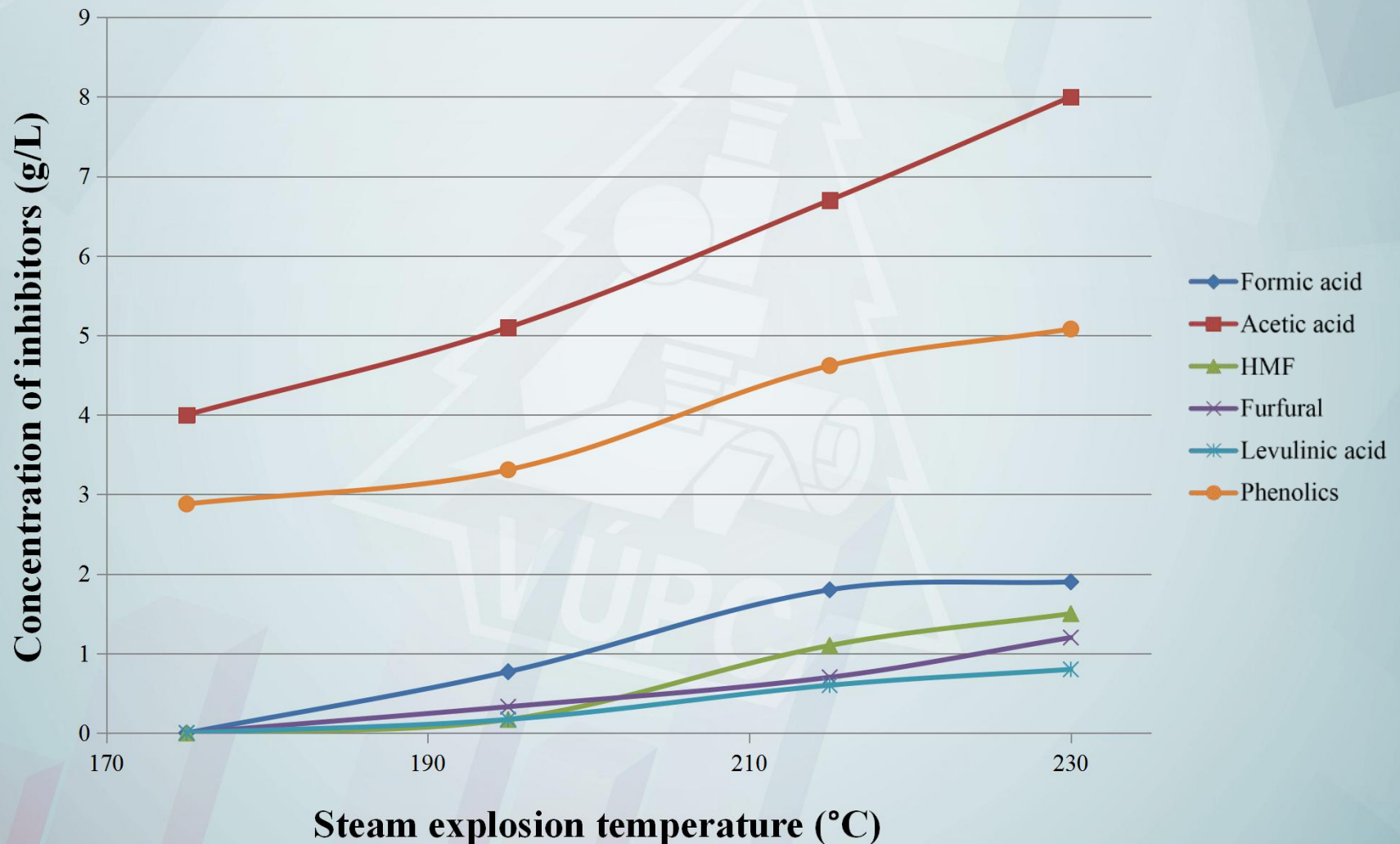


Yield of monosaccharides from original and washed samples of wheat straw and corn stover



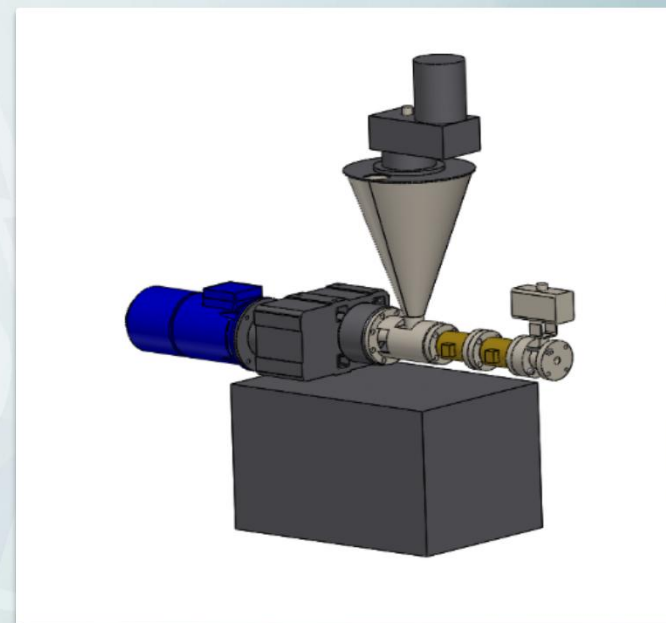


Concentration of inhibitors of fermentation (v g/L) in hydrolysates of original corn stover samples





Pilot plant equipment for pretreatment of LCRM with steam explosion





Pilot mixing batch reactor for hydrolysis





Conclusions

Optimal Conditions of STEX Pretreatment of LCRM

- *mass concentration 12,5 %*
- *temperature 210-230°C*
- *retention time 3-6 min*



Conclusions

Optimal Conditions of Enzymatic Hydrolysis of Pretreated LCRM

- mass concentration 15 %
- temperature 49°C
- reaction time 72 h
- pH 4,9
- 3 - 6% dose of enzyme product Cellic CTec 3 per cellulose content in LCRM



The Optional Cooperation Areas

1. Pulping technologies
2. Pulp bleaching technologies
3. Recycling technologies
4. Papermaking technologies
5. Surface treatment
6. Coating and laminating
7. Biofuel production technologies
8. Process & technology optimisation
9. Process simulation in laboratory scale
10. Technology testing in pilot plant scale
11. Specialty paper and board production
12. Publication of research results in WOOD RESEARCH
13. Pulp, paper and board quality testing
14. Technical and economical information services

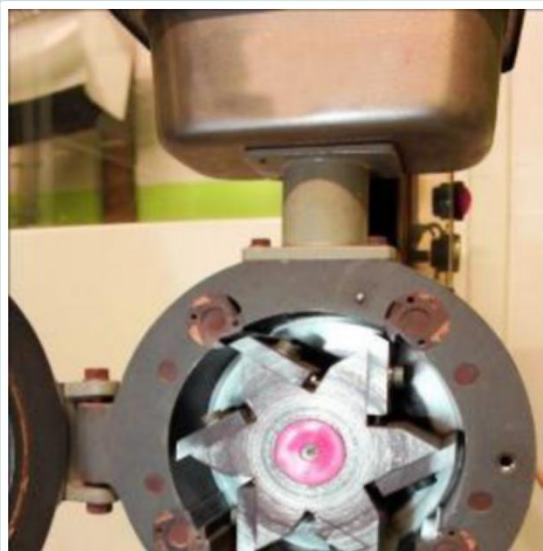


The Optional Cooperation Areas – Focused on Biofuels

1. Pulping technologies
2. Pulp bleaching technologies
3. Recycling technologies
4. Papermaking technologies
5. Surface treatment
6. Coating and laminating
- 7. Biofuel production technologies**
- 8. Process & technology optimisation**
- 9. Process simulation in laboratory scale**
- 10. Technology testing in pilot plant scale**
11. Specialty paper and board production
- 12. Publication of research results in WOOD RESEARCH**
13. Pulp, paper and board quality testing
14. Technical and economical information services



Biofuel production technologies – Process simulation in laboratory scale

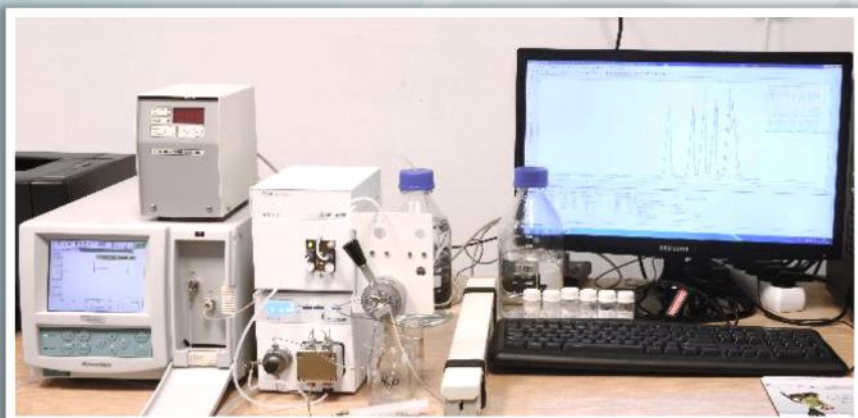


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Biofuel production technologies – Technology testing in pilot plant scale



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Biofuel production technologies – Process & technology optimisation

PAPSTAR

REPAY



RECOPT

OPTIMEN

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Publication of research results in Scientific Journal

WOOD RESEARCH

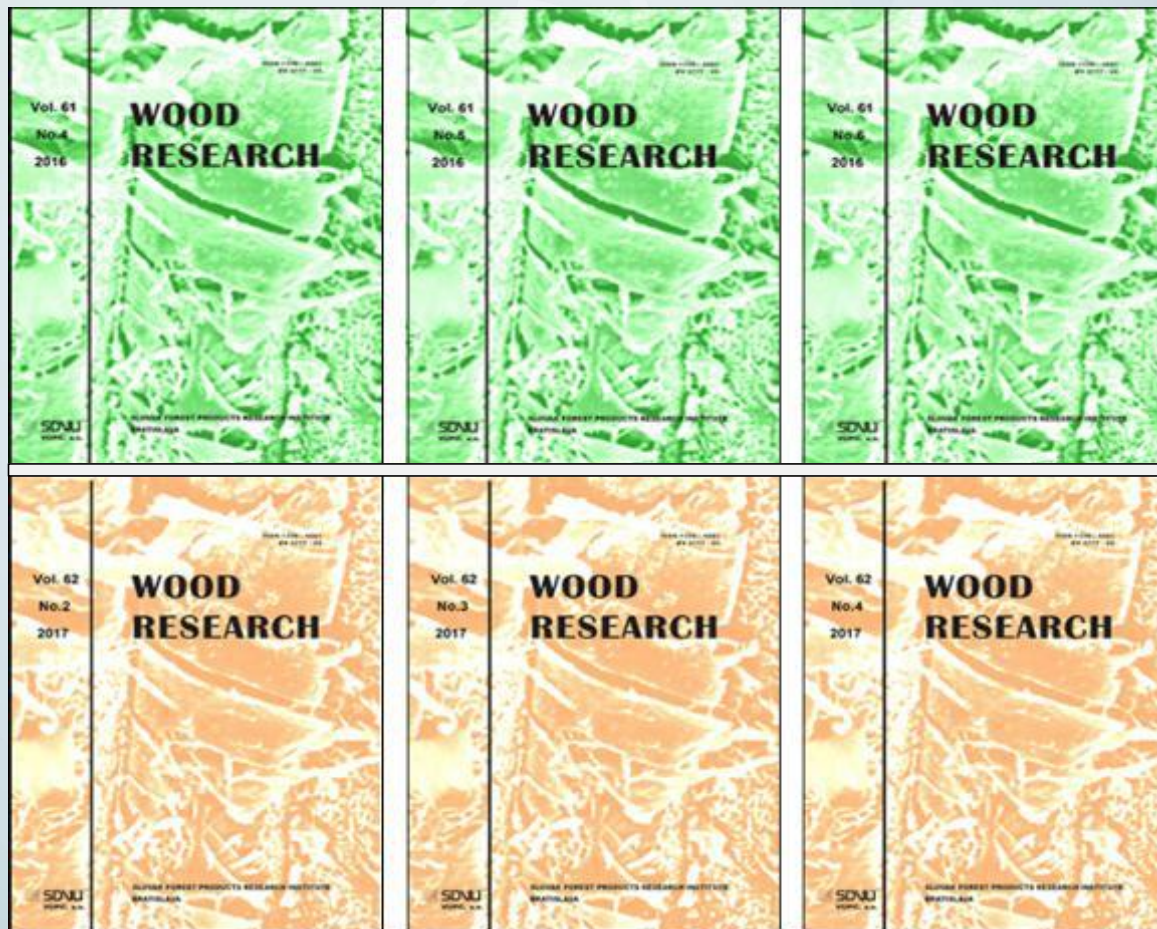
(ISSN 1336-4561)

Issued
bimonthly

in the even year
in a green color

and

in an odd year
in brown color





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– The Slovak Forest Products Research Institute
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WOOD RESEARCH

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in the field of wood research

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Thank You for Your attention!

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